

Model FPC Control System

Open Architecture Multi-function Machine Controls for Fluid Power Safety of Hydraulic or Pneumatic Energy Based Machines

Design Criteria

- Complies with OSHA and ANSI Codes B11.3-2012 and B11.2-2013 requirements.
- Complies with ANSI (American National Standards Institute) various B11 standards.
- Control reliable design for rotary (resolver or rotary cam) or linear action machines.
- Category 4 Control Category per EN 954.
- Performance Level – PL e per EN/ISO 13849-1.
- The FPC Control has redundant cross-checking microprocessors.
- The FPC Control has redundant DC power supplies.
- The FPC Control has redundant and monitored ram advance with force guided output relays and external relay monitoring.
- The FPC Control monitors faults, including diminished performance faults. The control's fault detection has no dependency on external machine controls.
- The FPC Control returns the machine to a safe position whenever there is loss of pressure or other such event.
- The FPC Control stops the machine operation upon detection of a fault condition until such condition is corrected.
- The FPC Control contains a dedicated specific reset input which prohibits a machine reset by removing or re-applying the pneumatic or hydraulic power.
- The FPC Control requires that the machine reset(s) be operator actuated.
- The advanced platform engineering of the FPC control provides the end user field functionality upgrades or program modifications via an on board USB port for downloads. Ethernet is optional.

Applications

- Pneumatic or Hydraulic Energy Based Machines
- Also applicable for powder metal presses, multi-slide/four slide machines, forging press controls and specialty or custom machine controls.

Consult the factory by phone at (412) 262-1115 or by email at sales@pressroomelectronics.com to review your project needs.

Model FPC Control System Ordering/Proposal Guide

Machine Control

Name _____
 Company _____
 Address _____
 City, State, Zip _____
 Phone _____
 Fax _____
 Email _____

Machine Information

Manufacturer _____

Model # _____ Serial # _____

Shop # _____ Tonnage _____

Maximum Stroke of Machine: _____

Does Machine have a shut height adjustment?
 N Y

What is the Machines Open Height? _____

Machine Type: Gap Straight Side
 4 Post H-Frame

Maximum Number of Machine Operators:
 1 2 3 4

Actuation: Hand Foot

How does machine operate?

- Does the ram return when the actuating means (hand or foot) is released? N Y
- Does the ram stop at midstroke when the actuating means is released? N Y
- Does the ram automatically return when actuating means is held operated? N Y
- Does the ram change speed during stroke? N Y
- Does ram dwell at the bottom of stroke before returning? N Y

Specify Sequence of Operation for the Machine.

Specify Maximum Machine Stroke Length: _____

Machine Input Power _____
 Voltage _____ Cycle _____ Phase _____

Location of Operator Controls on the NEMA 12 (IP 64) Control Panel

Left End Panel Door Right End
OR

FPC Module only to be installed into an existing control panel. Requires 18" x 18" x 6" space to mount the pre-wired backplate.

Fused Main Power Disconnect

Mounted on control panel _____ AMP
 Choose Style: IEC NEMA

Main Motor Magnetic Motor Starter

Choose Style: IEC NEMA
 Choose: Rev Non-Rev
 _____ HP _____ Full Load Amps
 Includes on/off push buttons and keyed selector switch forward/reverse when applicable.

Ram Adjust Magnetic Motor Starter

Choose Style: IEC NEMA
 _____ HP _____ Full Load Amps
 Includes up/down push buttons and keyed selector switch forward/reverse when applicable.

Machine Cycle Timing Devices

- Rotary exposed with 1:1 ratio for resolver
- Linear Transducer (install new)
- Re-use existing linear cams or limit switches

Machine Safety Valves

Safety Valves for Pneumatic Machines

- Machine has a dual safety valve
- Machine needs a dual safety valve

Specify current inlet port size (in) _____

Safety Valves for Hydraulic Machines

- Blocking valve (monitored dual valve required)

Specify voltage of existing Valve

24 VDC 230 VAC
 110 VAC 460 VAC

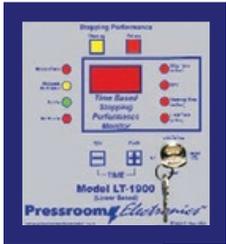
State inlet flow of Valve _____ GPM

State return flow of Valve _____ GPM

Email schematics and photos of the hydraulic system to sales@pressroomelectronics.com or fax them to (412) 262-1197.

Time Based Stopping Performance Monitor

Model LT-1900 (Linear Based) - Needed for Hydraulic Based Machines



The LT-1900 is a time-based stopping performance monitor that utilizes a high resolution linear transducer and controller to measure the machine stopping time in milliseconds and also the SPM of the press. The linear transducer is attached to the subject machine and is driven on a 1:1 linear ratio by the machine. The machine stopping time of the machine will be displayed on every stop and can be easily read on the bright red light emitting diode (LED) display on the front panel of the unit. The SPM of the machine will be displayed during the machine cycle.



LT-1900 in NEMA 12 (IP 64) steel enclosure.

LT-1900 Stopping Performance Monitor System includes:

- LT-1900 controller (LT)
- Linear transducer with mounting brackets and magnet
- 40' (12m) linear transducer cable
- Dimensions and technical data
- Installation and operation manual

ORDERING PROCEDURE FOR LT-1900

1. Specify Mounting Style
 - E Front Panel Mounting to be installed in an existing control panel.
 - C Stand alone NEMA12 (IP 64) steel enclosure.
2. Specify Controller input power
 - 1 24VDC
 - 2 120VAC 50-60Hz
3. Specify Hydraulic Valve Coil Voltage
 - 1 24VDC
 - 2 120VAC 50-60Hz
4. Specify linear transducer length (must equal or exceed maximum machine stroke length)
 - 04 4" (101mm) active length
 - 08 8" (203mm) active length
 - 12 12" (305mm) active length
 - 16 16" (406mm) active length
 - 24 24" (609mm) active length
 - *Over 24" (609mm) stroke required. Consult factory.

EXAMPLE PART NUMBER

LT	-	C	-	1	-	1	-	1	-	08
<u>LT</u> -1900		Mounting Style		Input Power		Signal Voltage		Hydraulic Valve Voltage		Transducer Length (in inches)

YOUR PART NUMBER

LT	-		-		-		-		-	
<u>LT</u>										