

Dual Safety Air Valves for Punch Presses

DUAL AIR VALVES

Old Style Dual Air Valves for Replacement

Part Number	Model Number	Description
52-980	Size 4	1/2" NPT Serpar Dual Air Valve (Manual Reset)
52-981	Size 4	3/4" NPT Serpar Dual Air Valve (Manual Reset)
52-982	Size 8	3/4" NPT Serpar Dual Air Valve (Air Reset)
52-983	Size 12	3/4" NPT Serpar Dual Air Valve (Air Reset)
52-984	Size 12	1" NPT Serpar Dual Air Valve (Air Reset)



New Style Dual Air Valves for Control Reliable Systems

Part Number	Model Number	Description
52-985	303A - Size 4	1/2" NPT inlet - 3/4" NPT outlet DM2 Dual Air Valve (Air Reset)
52-986	303B - Size 8	3/4" NPT DM2 Dual Air Valve (Air Reset)
52-987	303C - Size 12	1" NPT DM2 Dual Air Valve (Air Reset)



Dual Valve Sizing for Air Clutch Punch Presses

Guideline of Minimum Valve Size to use.

Valve Size	Press Tonnage
Size 4	0 to 90 Ton
Size 8	100 to 200 Ton
Size 12	200 to 500 Ton

For Machines larger than 500 Ton, please consult factory.

AIR LOCKOUT VALVES

Part Number	Description
39-145	Air Lock-Out Valve - 1/4" (6mm)
39-146	Air Lock-Out Valve - 3/8" (10mm)
39-147	Air Lock-Out Valve - 1/2" (13mm)
39-136	Air Lock-Out Valve - 3/4" (19mm)
39-148	Air Lock-Out Valve - 1" (25.4mm)